

Siemens HMIs can communicate via multiple protocols. In the following example, the following hardware and software will be used to demonstrate how to set up a Siemens HMI to communicate to a Banner DXM100 via Modbus TCP.

- Siemens Comfort Panel
- Banner DXM100
- WinCC Comfort V16



• Double-click on the TIA Portal V16 desktop to start Portal.

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Project view					

- Click on "Create new project".
- Type a project name and select a storage path.
- Click on "Create".
- Click on "Project View".

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- Double-click on "Add new device".
- Select "HMI".
- Select the appropriate HMI.
- Uncheck the box for "Start device wizard".
- Click on "OK".

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- Double-click on "Connections".
- Double-click on "Add new".

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- Select "Modicon Modbus TCP/IP".
- Select "Concept ProWORX: Compact, Quantum, Momentum".
- Set the IP address to match the IP set in the DXM100.

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- Double-Click "Show all tags".
- Double-click "Add new".

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- Click on the ellipsis button.
- Click on "Connections".
- Click on "Connection_1".
- Click on check box.

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- Click on the down arrow in the "Address" column.
- Select the appropriate address register. In this example, we will connect "HMI_Tag_1" to local register 33 of the DXM100. Click on the check box.
- "HMI_Tag_2" will be created with the same procedure.

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- Click "Save project".
- Click "Download".